



Typhoon F12 Muzzle Brake Installation Instructions

SAFETY RULES:

1. Make sure your firearm is not loaded.
2. Always have the muzzle pointed in a safe direction.
3. Do not place your finger on the trigger or on the trigger guard.
4. Prove your firearm is safe. Remove the magazine.
5. Always be aware of your target and surrounding area.

WARNING:

- Typhoon Defense UK assumes no responsibility for any injury or property damage resulting from improper or careless handling, intentional or accidental discharge of the firearm.
- Typhoon Defense UK assumes no responsibility for any damage or injury whatsoever occurring in connection with, or as the result of faulty, non-standard, remanufactured, hand-loaded ammunition or cartridges other than those for which the firearm was originally chambered.
- Make sure that the ammunition being used matches the caliber that is marked on the side of the barrel and/ or action.

HOW TO INSTALL A TYPHOON F12 CLAMP ON MUZZLE BRAKE?

1. Follow the SAFETY RULES at all times.
2. Make sure the firearm is unloaded.
3. Remove the magazine from the firearm.
4. Align the muzzle brake with the barrel and slide it on until it comes to a stop.
5. Position the Typhoon logo stamping at the bottom. The bolt heads should be facing upwards.
6. Tighten the 4 bolts gradually in a crisscross fashion to 60-inch pounds. **** Note: Tighten the bolts gradually, back and forth, and work your way up to 60-inch pounds. If using a preset torque key in NM then 6NM is adequate but 7NM is too much. Please DO NOT tighten one bolt to 60 and then the other to 60, you have to alternate the bolt adjustment while tightening. ****

BEFORE TEST FIRING DO THE FOLLOWING:

1. Follow the SAFETY RULES at all times.
2. Make sure the firearm is unloaded.
3. Look through the barrel to make sure it is free from obstruction.
4. Make sure the muzzle brake bolts are tightened sequentially to 60-inch pounds as directed above.
5. Make sure the choke is fitted and tight.
6. Make sure the ammunition you are using and the caliber and chamber size are matching.

7. Always wear ear and eye protection during firing.

HOW TO REMOVE A TYPHOON F12 CLAMP ON MUZZLE BRAKE FROM YOUR FIREARM?

1. Follow the SAFETY RULES at all times.
2. Make sure the firearm is unloaded.
3. Remove the bolt and magazine from the firearm.
4. Loosen the 4 fastening bolts.
5. Slide the muzzle brake off until removed.